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V1.0-2025.07









SERVO DRIVE | VFD | PMSM | PLC | HMI



CD200 Series Digital Pulse Servo Drive



Established in 2004, Shenzhen Simphoenix Electric Technology Co., Ltd. is committed to becoming an outstanding provider of automation products and solutions. The company specializes in the development, production, sales and service of industrial automation products, the main products are servo drive, inverter, permanent magnet synchronous motor, PLC, HMI and so on. In addition, Huizhou Simphoenix Electric Co., Ltd., a whollyowned subsidiary of Simphoenix Electric, focuses on the field of automation and works together with its parent company to provide customers with first-class products and solutions.

After more than 20 years of development, Simphoenix has become a well-known brand with complete product structure and strong r&d strength among domestic industrial automation brands.



CD200 Series Digital Pulse Servo Drive



CD200 series Digital Pulse Servo Drive is a general–purpose high–performance AC servo driver developed by Simphoenix. It supports Modbus and CANopen communication protocols, by utilizing the corresponding communication interface and coordinating with the host controller, multi–axis servo networking operation can be achieved. The CD200 supports adaptive stiffness level setting, 1 second inertia auto–tuning, online load measurement, and vibration suppression for easy use. Combined with CM10 series high response servo motors, it runs reliably and smoothly, The drive aims to achieve quick and accurate position control, speed control, and torque control through high performance solutions for automation equipment in such industries as packaging, food production, CNC cutting, textiles, machine tools, woodworking carving, etc.

Industry Appalication











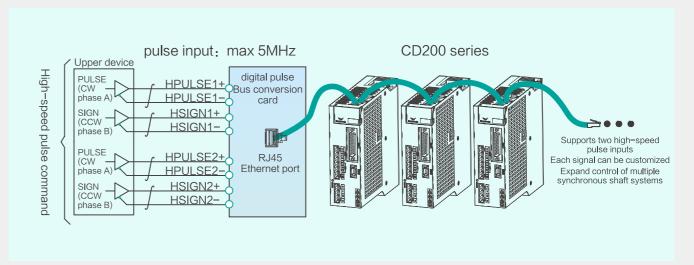




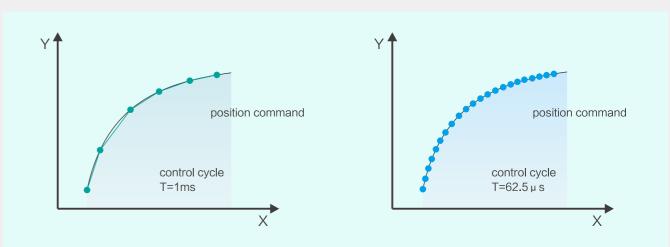


Breaking through limits, intelligent high-frequency control

◆ Innovate digital pulse bus technology, with up to 5MHz high-frequency pulse input and intelligent antiinterference to ensure zero pulse loss, redefining industrial grade pulse transmission standards!



♦ The position control frequency can reach up to 16kHz, achieving higher dynamic response.

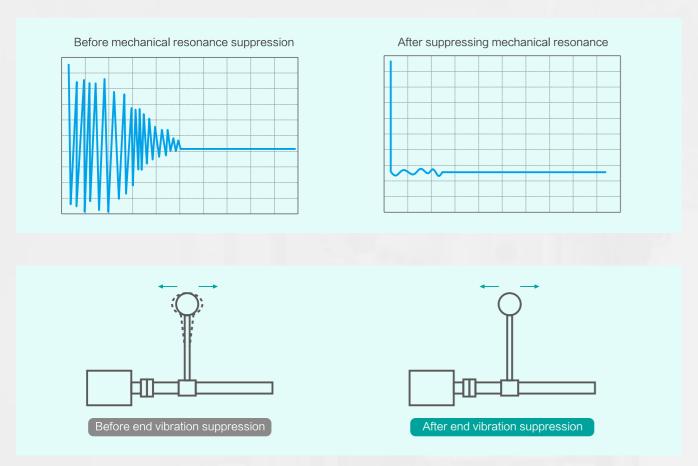


Compatible with multiple resolution encoders, supporting up to 26 bit high-resolution encoders; Automatically read internal data of the motor and intelligently match the motor.



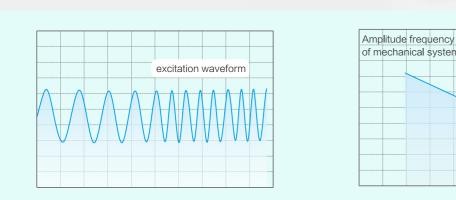
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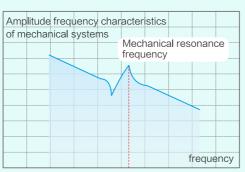
◆ Advanced operation compensation, resonance and end vibration suppression algorithms effectively shorten the setting time and ensure smooth, high—speed and high—precision positioning of equipment.



Extended functionality

◆ Leading mechanical frequency characteristic scanning and control loop simulation function, assisting in the analysis of equipment mechanical performance.





Multi-inertia identification technology accommodates diverse application needs for rapid positioning and smooth operation. With one-click adjustment, it effortlessly achieves inertia identification and parameter auto-tuning, significantly reducing commissioning complexity and shortening commissioning period.



Simultaneously press the DOWN and SET keys to activate one-click auto-tuning

Start automatic adjustment



◆ 32 built-in programmable motion profiles enable flexible constant-speed and positioning control, reducing dependency on external motion controllers in specific applications.

Effortless to use and engineered to protect



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Technical Specifications



Specification

Main power supply		Single-phase 220 ~ 240VAC, -15% ~ +10% (50/60Hz) Three-phase 380 ~ 415VAC, -15% ~ +10% (50/60Hz)					
Cont	trol mode	FOC+SVPWM					
Enco	oder	Serial communication encoder: 17 bit to 26 bit optional					
Protection		Overcurrent, abnormal voltage, overload, input/output phase loss, motor stalling, overspeed, abnormal pulse command, brake resistor overload, driver overheating, encoder abnormality, etc					
	temperature	Operating temperature: 0° - $+45^{\circ}$ (ambient temperature 45° - 50° , please reduce the rated use. For every 1° increase, the current will decrease by 2°) Storage temperature: -20° - $+60^{\circ}$					
C	humidity	Relative humidity below 90% RH (non condensing)					
ndit	vibrate	0.5g (4.9m/s²)					
ions	protection	IP20					
<u></u>	altitude	Below 1000m (>1000m, Please reduce the usage amount)					
humidity vibrate protection altitude other		1: No static interference, strong electric field, strong magnetic field, radiation, etc 2: No corrosive gases, flammable gases, water, oil, or drug splashes 3: In an environment with less dust, dirt, salt, and metal powder					
Digit	al input	8DI (DC24V optocoupler isolation, Support NPN and PNP)					



Control Signal



Speed/torque Control Mode

Speed control

Digital output

Load variation rate Voltage regulation

Torque control accuracy ±2%

operating voltage range)

rated torque load)

When 0~100% load: ≤ 0.5% (at rated speed)

Rated voltage ± 10%: 0.5% (at rated speed)

Multi segment speed command Using DI signal combination to achieve speed selection for segments 0-31

4DO (Optocoupler isolation, open collector output, 50mA load capacity with 5-28V

1: 5000 (The lower limit of the speed control range is the condition of not stopping at



Position **Control Mode**

	οπ	input pulse mo	ode "Pulse-	+direction", "phase A, B orthogonal pulse" and "CW/CCW pulse", digital pulse bus						
	Pulse comm	input form	Differential	Differential input, open collector						
е	Pulse command	input pulse frequency	Open collec	Differential input: orthogonal 500Kpps, pulse width cannot be less than 1 μ s Open collector: the maximum pulse frequency for a single channel is 200Kpps, and the pulse width cannot be less than 2.5 μ s						
C of output form				B-phase: differential output differential output or open collector output						
	ı+ on	frequency divi	sion ratio	Any frequency division						
	Multi	segment posit	ion command	Using DI signal combination to achieve position selection for segments 0-31						
	Clos	ed loop	Supports ex	ternal ABZ type and communication encoder access, only supported by CD200C						
	RS48	85	Application	rotocol: RS485 layer protocol: Modbus-RTU, proprietary protocol (for digital pulse usage) 4800bps, 9600bps, 19200bps, 38400bps, 57600bps, 115200bps						



Communica-**Function**



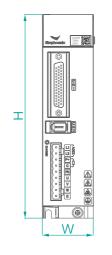
Internal Function

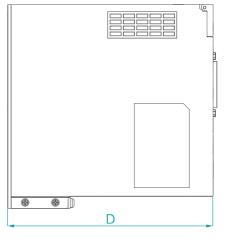
	Duplex mode: Half duplex Number of communication axes for multiple stations: up to 32 stations
CANopen	CD200C supports
Type-C	Used for communication with PC (X Servo Configurator)
Vibration suppression	Two vibration suppression notch filters: adjustable vibration suppression frequency and intensity Two notch filters: can set notch frequency, width, and depth
Overtravel	prevention Positive limit, negative limit, software limit
Virtual bra	king In some cases, electric motors can be used for virtual regenerative braking, replacing braking resistors
LED displa	y Main power supply CHARGE, 6-digit LED display
Other G	ain adjustment, inertia identification, mechanical frequency analysis, alarm recording, JOG operation, etc

Model List

Voltage Class	Drive Model	Rated Current (A)	Maximum Adaptive Motor Power (kW)
Single-phase AC220V	CD200-T1R8	1.8	0.20
Sirigle priase A0220V	CD200-T3R0	3.0	0.75
Single-phase/	CD200-T4R5	4.5	1.0
three-phase	CD200-T5R5	5.5	1.3
AC220V	CD200-T7R5	7.5	2.0
	CD200-F4R0	4.0	1.5
	CD200-F6R5	6.5	2.3
	CD200-F8R5	8.5	3.0
	CD200-F12R	12.0	4.5
Three-phase AC380V	CD200-F17R	17.0	4.4 (5-pole pair)
Tillee pliase AC300V	CD200-F22R	22.0	5.5
	CD200-F27R	27.0	7.5
	CD200-F38R	38.0	15
	CD200-F52R	52.0	22
	CD200-F62R	62.0	30

Installation **Dimensions**







Drive Model	W1 (mm)	W (mm)	H1 (mm)	H (mm)	D (mm)	Screw diameter	Weight (KG)
T1R8/T3R0	32	42	161	170	170	M4	1
T4R5/T5R5/T7R5	40	50	161	170	170	M4	1.3
F4R0/F6R5/F8R5/F12R	64	80	186	195	182	M4	2.1
F17R/F22R/F27R	70	95	263	276	227	M4	4.9
F38R/F52R/F62R	100	150	410	426	250	M6	12.7

CD200 Compatible with CM10 Servo Motor and Cable Selection Table

Motor Model	Motor Code	Adapted Driver	Power (kW)	Rated Current (A)	Rated Torque (Nm)	Rated Speed (rpm)	Flange	Encoder Cable	Power Cable	Brake Cable
CM10-B60TR6430C3□L2	2010	T1R8□	0.2	1.6	0.64	3000	60	SP-WD□□□07PAID-0□	SP-WM□□□05DAIB-0□	SP-WB□□□02DAIA-0□
CM10-B60T01330C3□L2	2020	T3R0□	0.4	2.6	1.27	3000	60	SP-WD□□□07PAID-0□	SP-WM□□□05DAIB-0□	SP-WB□□□02DAIA-0□
CM10-B80T02430C3□L2-3A	2021	T3R0□	0.75	3	2.40	3000	80	SP-WD□□□07PAID-0□	SP-WM□□□05DAIB-0□	SP-WB□□□02DAIA-0□
CM10-B80T03230C3□L2-4A	2042	T4R5□	1	4.5	3.20	3000	80	SP-WD□□□07PAID-0□	SP-WM□□□07DCIB-0□	SP-WB□□□02DABH-0□
CM10-B130T05430C3□M2	2050	T5R5□	1.7	5.5	5.40	3000	130	SP-WD□□□07PAHC-0□	SP-WM□□□07DCHA-1□	SP-WB□□□02DABH-0□
CM10-A130T07725C3□M3	1050	T7R5□	2	7.5	7.70	2500	130	SP-WD□□□07PAHC-0□	SP-WM□□□07DCHA-1□	SP-WB□□□02DABH-0□
CM10-A130T10015C3□M3	1054	T7R5□	1.5	6	10.00	1500	130	SP-WD□□□07PAHC-0□	SP-WM□□□07DCHA-1□	SP-WB□□□02DABH-0□
CM10-B130F05415C3□M2	2410	F4R0□	0.85	3.5	5.40	1500	130	SP-WD□□□07PAHC-0□	SP-WM□□□15DBHA-1□	SP-WB□□□02DABH-0□
CM10-A130F10015C3□M3	1415	F4R0□	1.5	4	10.00	1500	130	SP-WD0007PAHC-00	SP-WM□□□15DBHA-1□	SP-WB□□□02DABH-0□
CM10-B130F08415C3□M2	2411	F6R5□	1.3	5.1	8.40	1500	130	SP-WD□□□07PAHC-0□	SP-WM□□□15DBHA-1□	SP-WB□□□02DABH-0□
CM10-A130F15015C3□M3	1410	F6R5□	2.3	5	15.00	1500	130	SP-WD□□□07PAHC-0□	SP-WM□□□15DBHA-1□	SP-WB□□□02DABH-0□
CM10-B130F11515C3□M2	2420	F8R5□	1.8	7	11.50	1500	130	SP-WD 07PAHC-0	SP-WM□□□15DBHA-1□	SP-WB□□□02DABH-0□
CM10-A180F19015R3□L3	1520	F8R5□	3	7.5	19.00	1500	180	SP-WD□□□07PAHC-0□	SP-WM□□□15DBHB-1□	SP-WB□□□02DABI-0□
CM10-A180F27010R3□L3	1524	F8R5□	2.9	7.5	27.00	1000	180	SP-WD□□□07PAHC-0□	SP-WM□□□15DBHB-1□	SP-WB□□□02DABI-0□
CM10-B180F18615R3□L2	2530	F12R□	2.9	11	18.60	1500	180	SP-WD□□□07PAHC-0□	SP-WM□□□15DBHB-1□	SP-WB□□□02DABI-0□
CM10-A180F21520R3□L3	1530	F12R□	4.5	9.5	21.50	2000	180	SP-WD□□□07PAHC-0□	SP-WM□□□15DBHB-1□	SP-WB□□□02DABI-0□
CM10-A180F27015R3□L3	1535	F12R□	4.3	10	27.00	1500	180	SP-WD□□□07PAHC-0□	SP-WM□□□15DBHB-1□	SP-WB□□□02DABI-0□
CM10-B180F28415R3□L2	2540	F17R□	4.5	17	28.40	1500	180	SP-WD□□□07PAHC-0□	SP-WM□□□40EAHB-1□	SP-WB□□□02DABI-0□
CM10-B180F35015R3□L2	2550	F22R□	5.5	21	35.00	1500	180	SP-WD□□□07PAHC-0□	SP-WM□□□40EAHB-1□	SP-WB□□□02DABI-0□
CM10-B180F48015R2□L2	2560	F27R□	7.5	26	48.00	1500	180	SP-WD□□□07PAHC-0□	SP-WM□□□40EAHB-1□	SP-WB□□□02DABI-0□
CM10-A200F70015R2□L2B	1561	F27R□	11	21	70.00	1500	200	SP-WD□□□07PAHC-0□	SP-WM□□□40EAHB-1□	SP-WB□□□02DABI-0□

The \square suffix of the motor: G=Without brake; H=With brake

Encoder type(5th to last specification): C=17 bit multi turn magnetic encoder, R=23 bit multi turn optical encoder Motor voltage: T=220V, F=380V Driver suffix □
□=None, base model

Wiring selection for multi turn encoders Three □ in the middle of 05=Single coil encoder wiring the wire harness specification 07=Multi turn encoder wiring □□□=030, 3 meters

□□=030, 3 meters
□□=050, 5 meters
□□=100, 10 meters

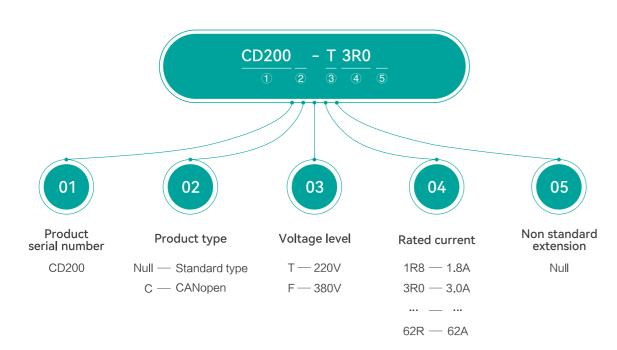
The last \square of the wiring harness suffix

the wire harness specification □=1, Ordinary line

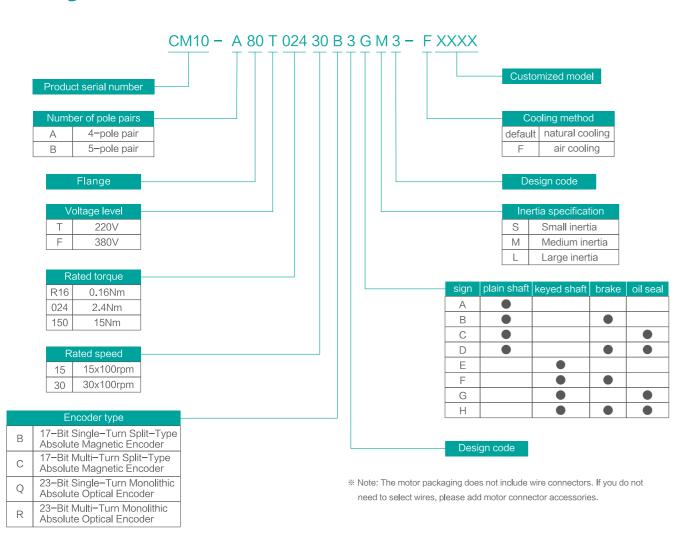
 \square =2, high flexibility line

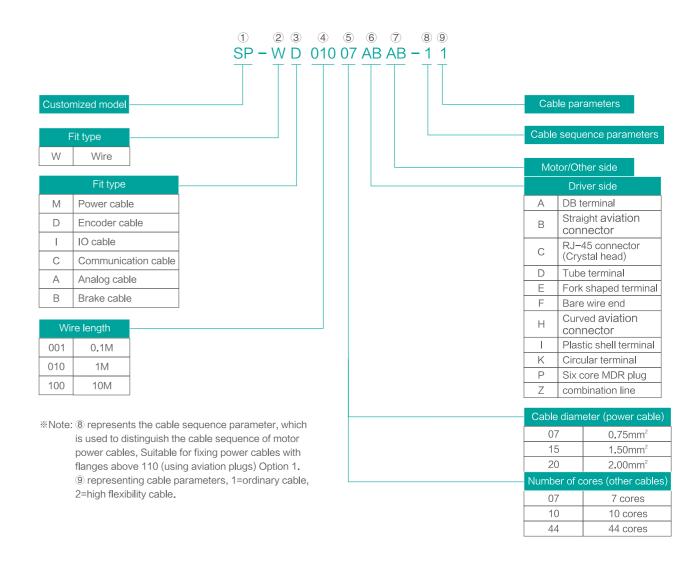
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Naming Rules for Cable



Naming Rules for Servo Motor





Motor Technical Parameters

Motor Specifications	Power (kW)	Rated Current (A)	Rated Torque (Nm)	Rated Speed (rpm)	Flange	Maximum Torque (Nm)	Maximum Speed (rpm)	Inertia (Kg · m² × 10 ⁻⁴)	Torque Constant (Nm/A)	Back Electromotive Force (V/1krpm)	Cable Resistance (Ω)	Cable Inductance (mH)	Number of Pole Pairs	Frame Length
CM10-B60TR6430C3□L2	0.2	1.6	0.64	3000	60	1.92	6000	0.28(0.28)	0.40	25	5.8	10	5	76(105)
CM10-B60T01330C3□L2	0.4	2.6	1.27	3000	60	3.81	6000	0.52(0.52)	0.49	31	4.3	7	5	94.5(123.5)
CM10-B80T02430C3□L2-3A	0.75	3	2.40	3000	80	7.2	3500	1.48(1.48)	0.80	53	3.4	11	5	102(140)
CM10-B80T03230C3□L2-4A	1	4.5	3.20	3000	80	9.6	3500	1.93(1.93)	0.71	50	1.85	20	5	114(152)
CM10-B130T05430C3□M2	1.7	5.5	5.40	3000	130	16.2	3300	7.3(8.4)	0.98	60	1.1	11	5	149(207)
CM10-A130T07725C3□M3	2	7.5	7.70	2500	130	19.2	3000	14.1 (14.45)	1.03	68	1.2	6	4	192(229)
CM10-A130T10015C3□M3	1.5	6	10.00	1500	130	25	2000	18.8 (22.08)	1.67	108	1.85	10	4	209(265)
CM10-B130F05415C3□M2	0.85	3.5	5.40	1500	130	16.2	3000	7.3(8.4)	1.54	101	3.3	37	5	149(207)
CM10-A130F10015C3□M3	1.5	4	10.00	1500	130	25	2000	18.8 (22.08)	2.50	178	4.2	25	4	209(265)
CM10-B130F08415C3□M2	1.3	5.1	8.40	1500	130	25.2	3000	10.4(11.5)	1.65	105	1.9	22	5	165(224)
CM10-A130F15015C3□M3	2.3	5	15.00	1500	130	30	2000	25.5 (26.98)	3.00	180	3.2	19	4	231(282)
CM10-B130F11515C3□M2	1.8	7	11.50	1500	130	34.5	3000	12.8(13.9)	1.64	106	1.3	17	5	180(239)
CM10-A180F19015R3□L3	3	7.5	19.00	1500	180	57	1800	63.5 (69.5)	2.53	166	1.33	14	4	205(252)
CM10-A180F27010R3□L3	2.9	7.5	27.00	1000	180	81	1250	88.5 (94.5)	3.60	241	1.67	18	4	232(279)
CM10-B180F18615R3□L2	2.9	11	18.60	1500	180	55.8	3000	47.9(49)	1.69	114	0.87	4	5	196.5(234)
CM10-A180F21520R3□L3	4.5	9.5	21.50	2000	180	64.5	2150	72.7 (78.7)	2.26	140	0.84	8	4	215(262)
CM10-A180F27015R3□L3	4.3	10	27.00	1500	180	81	1750	88.5 (94.5)	2.70	172	1	10	4	232(279)
CM10-B180F28415R3□L2	4.5	17	28.40	1500	180	85.2	3000	71.5(72.6)	1.67	112	0.38	4	5	221.5(259)
CM10-B180F35015R3□L2	5.5	21	35.00	1500	180	87.5	3000	118.1(124.1)	1.67	113	0.2	3	5	257.5(295)
CM10-B180F48015R2□L2	7.5	26	48.00	1500	180	120	3000	149.6(150.7)	1.85	115	0.14	2	5	303.5(341)
CM10-A200F70015R2□L2B	11	21	70.00	1500	200	175	1800	97.7	3.33	220	0.95	10.3	4	438(538)

The \square suffix of the motor: G=No holding brake;

H=With brake

Encoder type(5th to last specification): C=17 bit multi turn magnetic encoder, R=23 bit multi turn optical encoder

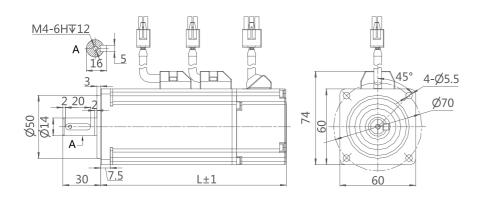
Motor voltage: T=220V, F=380V

The inertia with brake in parentheses

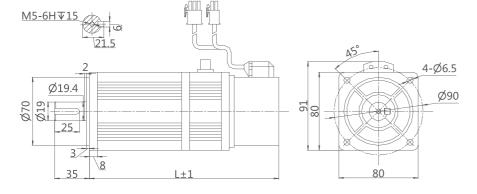
Excluding shaft length and end cover thickness, the bracket indicate the length of the frame with a brake.

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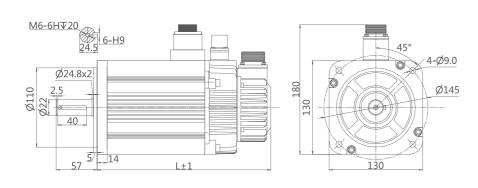




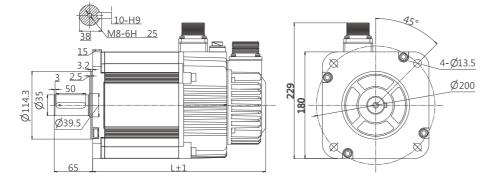
80 flange



I30 flange

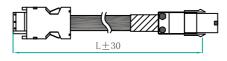


180 flange



Encoder Cable

SP-WDDDD05PAID-0D



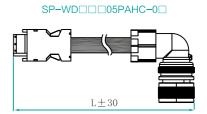
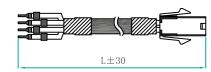


Figure 1: Definition of Encoder Cable Terminal

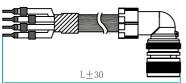
	Motor terminal c	able sequence				Driver side
Motor flange type	Terminal view	Terminal number	Pin	Definition	Pin	Motor flange type
			1	PE	PE	
			2	5V	4	
			3	0V	3	
40/60/80	2	321	4	SD+	1	
Using AMP connector	8 8 4		5	SD-	2	
			6	E+	NC	
			7	E-	NC	
			8	NC	NC	
			9	NC	NC	
			1	PE	NC	
			2	E-	NC	
80 (Using						
			3	E+	NC	
small-sized			3	E+ SD-	NC 2	
small-sized	EDHILL STATE					
small-sized			4	SD-	2	2 ☐ 1
small-sized			4 5	SD-	2	2 1
small-sized			4 5 6	SD- 0V SD+	2 3 1	4 3
small-sized			4 5 6 7	SD- 0V SD+ 5V	2 3 1 4	- +\\\\\\\\\\
small-sized viation connector)			4 5 6 7	SD- 0V SD+ 5V PE	2 3 1 4 NC	4 3
small-sized viation connector) 130/180 Using			4 5 6 7 1 2	SD- 0V SD+ 5V PE E-	2 3 1 4 NC	4 3
small-sized viation connector) 130/180 Using			4 5 6 7 1 2 3	SD- 0V SD+ 5V PE E- E+	2 3 1 4 NC NC	4 3
small-sized aviation connector)			4 5 6 7 1 2 3 4	SD- 0V SD+ 5V PE E- E+ SD-	2 3 1 4 NC NC NC	4 3

Power Cable

SP-WM 05DAIB-0 SP-WM 07DCIB-0









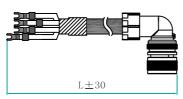


Figure 2: Motor Power Cable Terminal

	Motor term	inal wire sequence			Driver side
Motor flange type	Terminal view	Terminal number	Pin	Definition	Motor flange type
			1	PE	
40/60/80	44/2		2	U	
Using AMP connector	43		3	V	
			4	W	PE
connector instead of A	ge will be replaced wit AMP connector, mainly reciprocating motion, h sh environmental condition	for motor applications nigh temperature, high			_
80(Using			1	PE	UNG
small-sized aviation connector)		[2[O]]	2	U	
130/180 Using	FOREIT		3	V	
aviation connector	RABA		4	W	

Brake Cable

SP-MRPP05DARH-0P

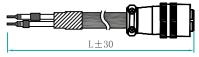






Figure 3: Holding brake terminal

Motor flange type	Brake terminal model	Motor side terminal	Pin	Definition
40/60	172233-1	472222 4 M		24V
40/60	1/2233-1		2	0V
	XS12K3P		1	24V
80/130		((o ₁ 2o))	2	0V
			3	NC
			1	24V
100	XS16K4TM	1 _O O ₂ O ₄	2	0V
180	A310N41W		3	NC
			4	NC

Selection of Regenerative Braking Resistor

When the motor's output torque opposes its operating speed direction, the motor enters a regenerative state. This feedback energy elevates the bus voltage, with the energy magnitude determined by the combined inertia of the motor rotor and load. For systems with low inertia, the driver's internal bus capacitors can sufficiently absorb the regenerative energy. However, in high–inertia systems, the braking resistor must dissipate the excess energy as the bus capacitors reach capacity. Uncontrolled bus voltage rise may trigger overvoltage protection (causing emergency stops) or potentially damage the drive system.

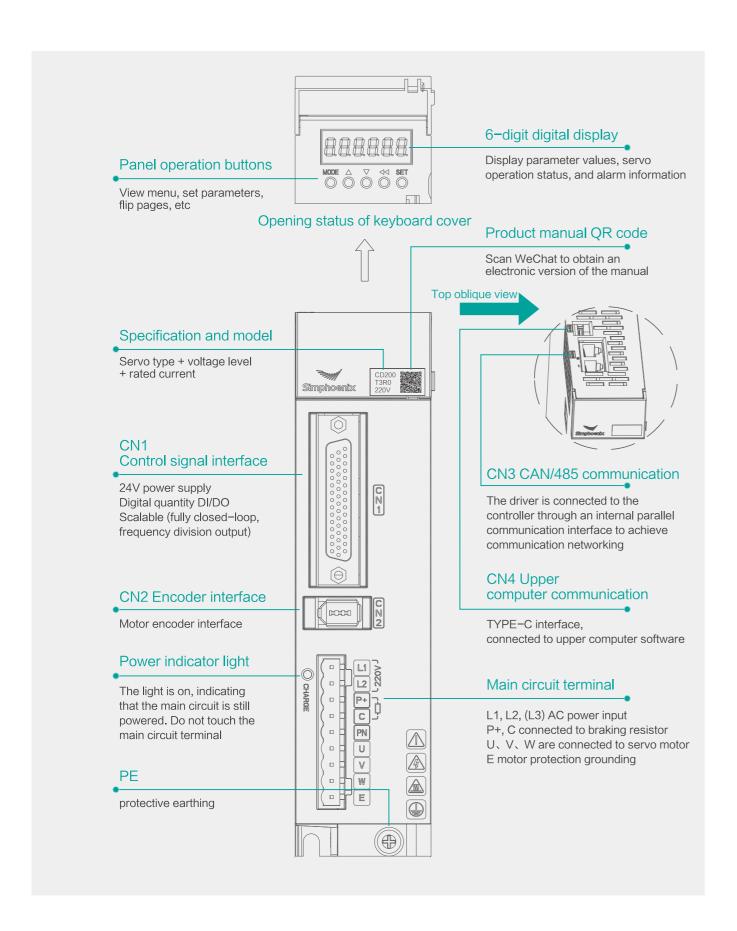
Selection Table for Regenerative Braking Resistor

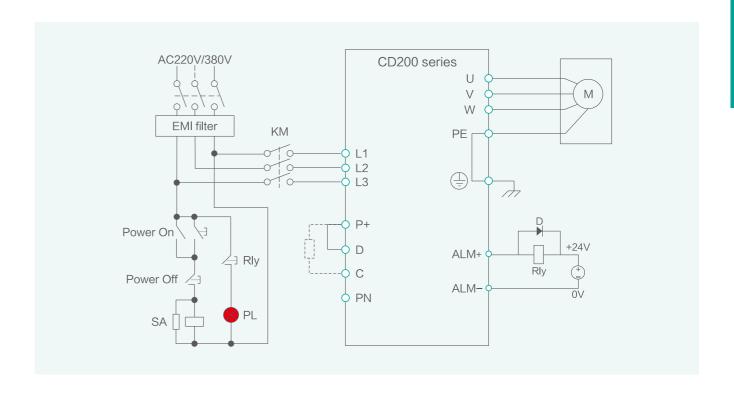
Drive model		Specification of built-in braking resistor	n regenerative	Allow minimum external resistance	Capacitor can absorb maximum braking
		Resistance value (Ω)	Capacity (W)	value (Ω)	energy EC (J)
Single-phase	CD200-T1R8	null	null	50	11
AC220V	CD200-T3R0	null	null	50	16
Single-phase/	CD200-T4R5	50 (optional)	40	50	19
three-phase	CD200-T5R5	50 (optional)	40	25	29
AC220V	CD200-T7R5	25 (optional)	100	25	34
	CD200-F4R0	100 (optional)	100	80	33
	CD200-F6R5	100 (optional)	100	60	33
	CD200-F8R5	50 (optional)	100	40	33
	CD200-F12R	50 (optional)	100	40	48
Three-phase	CD200-F17R	40 (optional)	150	40	60
AC380V	CD200-F22R	30 (optional)	150	20	80
	CD200-F27R	30 (optional)	150	20	96
	CD200-F38R	null	null	10	144
	CD200-F52R	null	null	10	192
	CD200-F62R	null	null	10	240

- When utilizing an external braking resistor:

 Connection Requirements: Must be wired between P+ and C terminals, P+ to D circuit must remain open (no connection);
- Resistor Specifications: Minimum resistance must exceed values in Table, Non-compliance risks drive unit damage.

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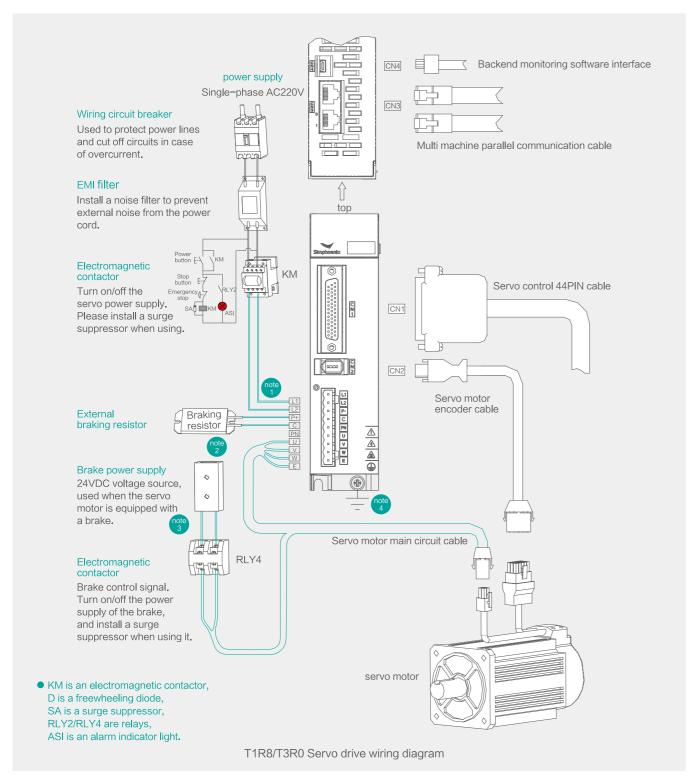




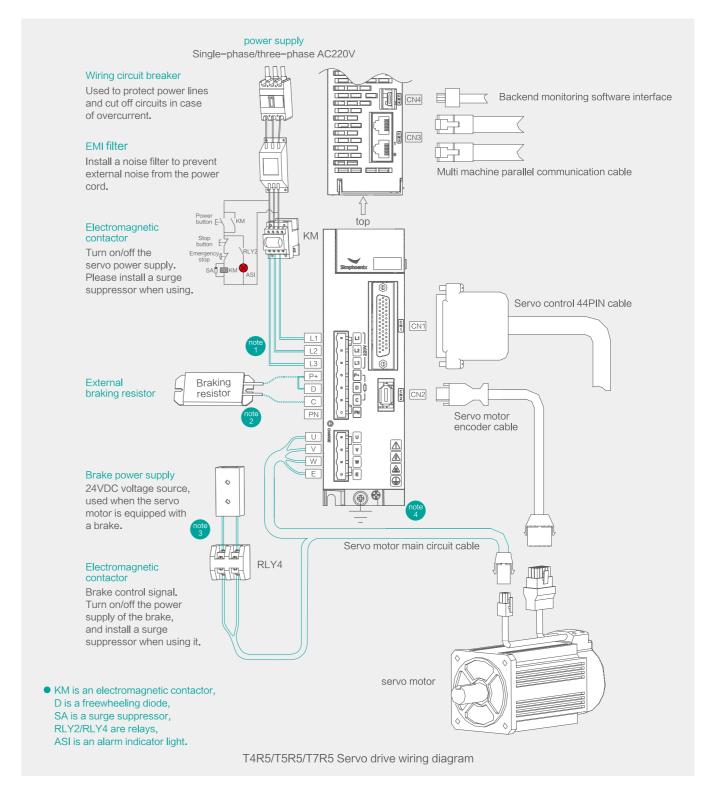
Name and Function of Main Circuit Terminal

Terminal Number	Terminal Name	Drive Model (CD200-)	Terminal Function
		T1R8/T3R0	Single-phase AC220V power input (without L3 terminal)
L1、L2、L3	power input	T4R5~T7R5	Single-phase/three-phase AC220V power input
		F4R0~F62R	Three-phase 380V power input
		T1R8/T3R0	Internal brake: not equipped External brake: connect between P+ and C terminals
P+、D、C	braking resistor	T4R5~T7R5 F4R0~F27R	Internal Braking (Optional) Resistor connection: Short–circuit between P+ and D; External Braking Resistor connection: Between P+ and C terminals and maintain open circuit between P+ and D.
		F27R~F62R	Internal brake: not equipped; External Braking Resistor connection: Between P+ and C terminals and maintain open circuit between P+ and D.
U、V、W	motor	The power line connection te U/V/W of the motor.	rminals of the servo motor are respectively connected to the
P+、PN	common DC bus terminal	The common DC bus termina machines are connected in p	al of the servo drive can share the same bus when multiple parallel.
N1、N2	external reactor terminal	to suppress high-order harm	minal is connected between PN1 and PN2. When it is necessary nonics of the power supply, the short–circuit terminal is removed external DC reactor is connected.
PE	ground terminal	Connect to the grounding ter	minal of the power supply and the grounding terminal of the motor.

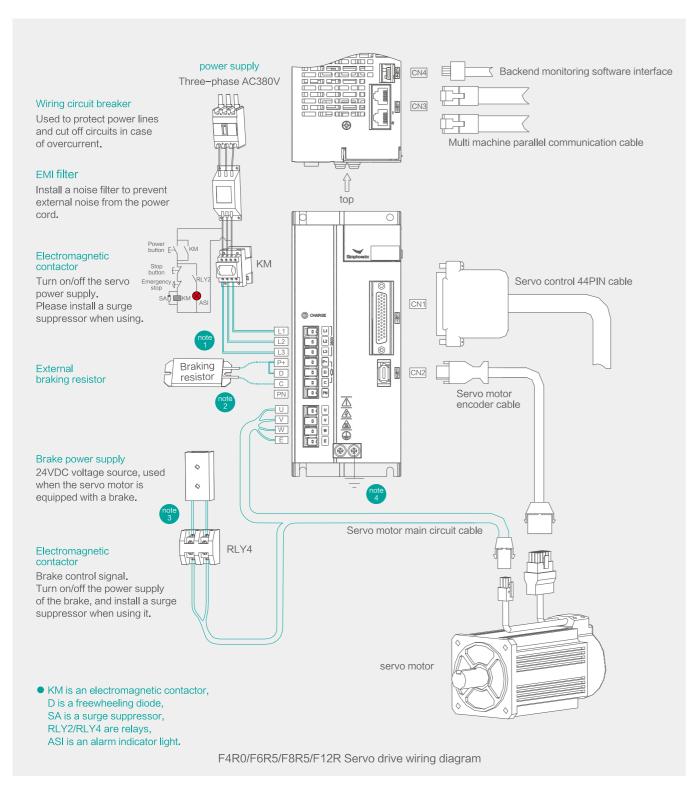
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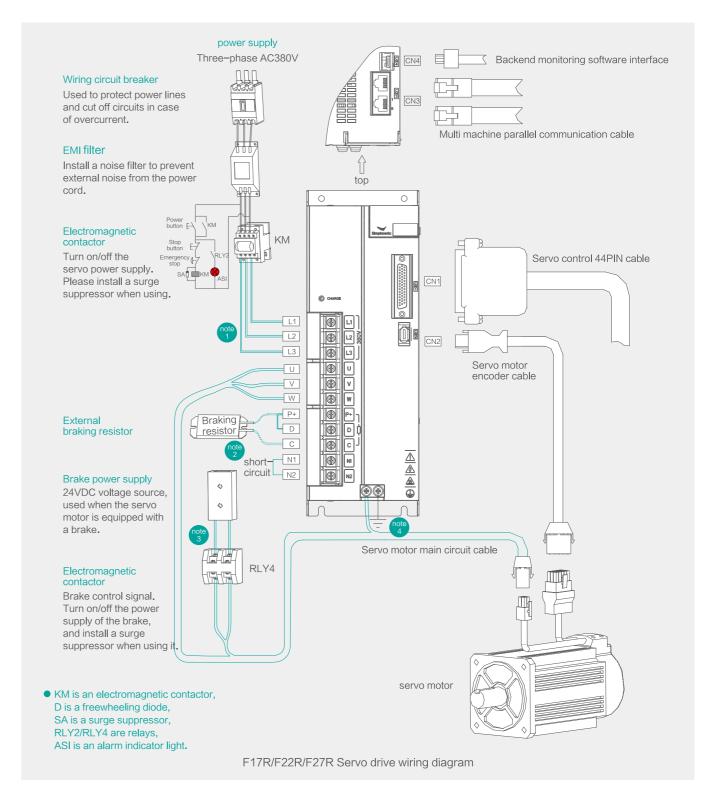
- Note 1: T1R8/T3R0 are single-phase AC220V power input
- Note 2: T1R8/T3R0 do not have built-in braking resistors, external braking resistors are connected between P+and C
- Note 3: The 24V power supply for electromagnetic braking needs to be provided by the user and must be isolated from the 12–24V power supply for control signals
- Note 4: The shielding layer of the motor output cable is connected to the product output PE terminal, and the main circuit input PE terminal is connected to the control cabinet grounding copper bar through a protective grounding conductor



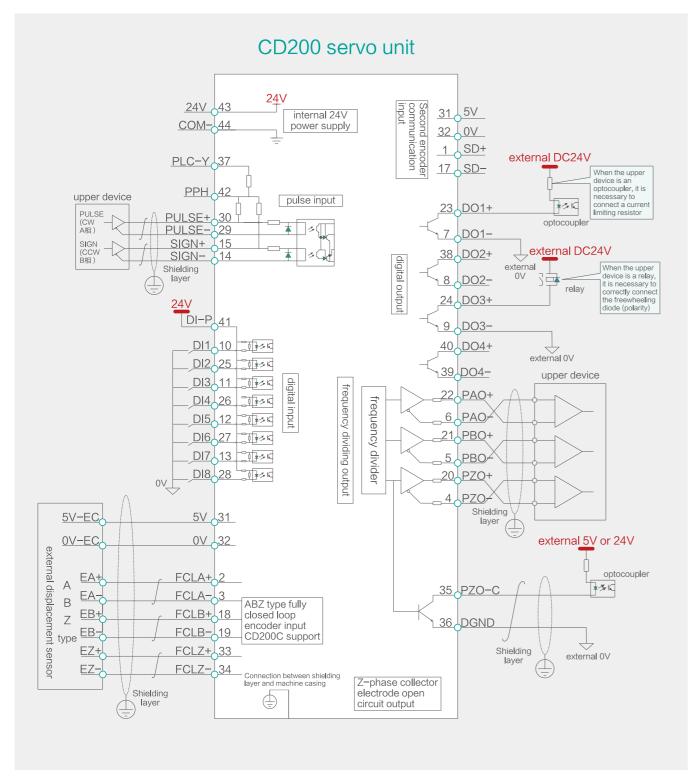
- Note 1: T4R5/T5R5/T7R5 can be connected to single-phase AC 220V or three-phase AC 220V
- Note 2: T4R5/T5R5/T7R5 external braking resistor is connected between P+and C, and there is an open circuit between P+and D; T4R5/T5R5/T7R5 external braking resistor needs to be short circuited with P+and D, and a built–in braking resistor can be optionally installed at the factory
- Note 3: The 24V power supply for electromagnetic braking needs to be provided by the user and must be isolated from the 12–24V power supply for control signals
- Note 4: The shielding layer of the motor output cable is connected to the product output PE terminal, and the main circuit input PE terminal is connected to the control cabinet grounding copper bar through a protective grounding conductor



- Note 1: F4R0~F12R are three-phase AC380V power input
- Note 2: F4R0~F12R external braking resistor is connected between P+and C, and there is an open circuit between P+and D; F4R0~F12R external braking resistor needs to be short circuited with P+and D, and a built–in braking resistor can be optionally installed at the factory
- Note 3: The 24V power supply for electromagnetic braking needs to be provided by the user and must be isolated from the 12–24V power supply for control signals
- Note 4: The shielding layer of the motor output cable is connected to the product output PE terminal, and the main circuit input PE terminal is connected to the control cabinet grounding copper bar through a protective grounding conductor



- Note 1: F17R~F27R are three-phase AC380V power input
- Note 2: F17R~F27R external braking resistor is connected between P+and C, and there is an open circuit between P+and D; F17R~F27R external braking resistor needs to be short circuited with P+and D, and a built-in braking resistor can be optionally installed at the factory
- Note 3: The 24V power supply for electromagnetic braking needs to be provided by the user and must be isolated from the 12–24V power supply for control signals
- Note 4: The shielding layer of the motor output cable is connected to the product output PE terminal, and the main circuit input PE terminal is connected to the control cabinet grounding copper bar through a protective grounding conductor



*explanation

- [1] The internal 24V power supply has a voltage range of 20V~28V and a maximum operating current of 100mA.
- [2] Please use twisted pair shielded wire for pulse port wiring. The shielding layer must be connected to PE at both ends, and DGND must be reliably connected to the signal ground of the upper computer.
- [3] The DO output power supply should be provided by the user, with a power range of 5V~24V. The maximum allowable voltage for the DO port is 30VDC, and the maximum allowable current is 50mA.
- [4] Please use twisted pair shielded cables for frequency division output. The shielding layer must be connected to PE at both ends, and DGND must be reliably connected to the signal ground of the upper computer.